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Balance Analytical Scale

User Manual

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OVERVIEW

This manual is used for BAS series multifunctional analytical balance.

BAS series multifunctional electronic balance is a new generation product newly developed. Using a high-precision electromagnetic force balance sensor. It makes measurement results more accurate, faster response time, and fewer failures. BAS series multifunctional electronic balances have:

- Fast weighing (The speed can be adjusted)
- Easy to operate
- Full range tare, clear, accumulate, overload, underload display, fault alarm within the full range;
- Counting function
- Optional configuration and function expansion

Model	BAS-1004	BAS-1204 BAS-1204N	BAS-2004	BAS-2204 BAS-2204N
Max.CAP	100g	120g	200g	220g
Accuracy	①			
Readability	0.0001g (0.1mg)			
Repeat ability	±0.0002g			
Liner	±0.0003g			
Stable time	≤3s			
Operation temp	5°C~35°C			
Pan size	Φ80mm			
Dimensions	300 x 200 x 295 mm			
Power Supply	Adapter			
Cal	External (Internal optional)			
G.W	8.0kg			
N.W	6.0kg			
Package Size	425 x 320 x 415 mm			
Interface	RS232 (USB made custom)			

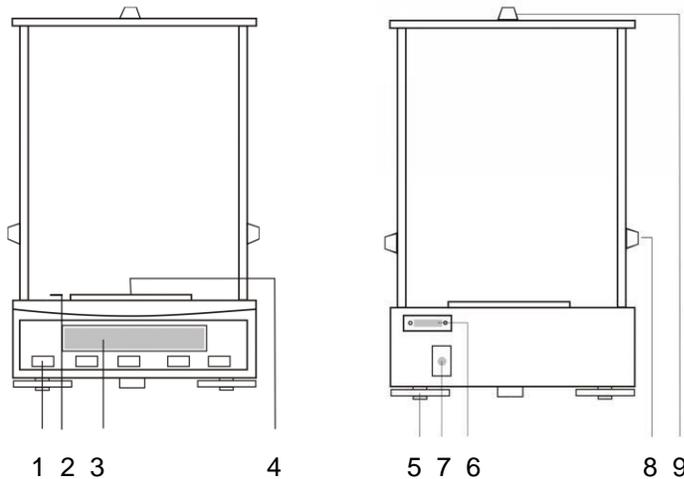
I. INSTALLATION

1.1. Unboxing

Please carefully open the packing box, gently take out the balance and the contents in the box, and save the packing materials for reuse.

Box contents:

- (1) BALANCE
- (2) PAN
- (3) ADAPTER
- (4) MANUAL
- (5) CERTIFICATE OF CONFORMITY
- (6) WEIGHT



- ① Keyboard ② Bubble ③ Data display window ④ Pan ⑤ RS232 ⑥ Adjustable feet ⑦ Power outlet ⑧ Side sliding door ⑨ Top sliding door

1.2. Choice of working environment

If conditions do not permit, the working environment should be selected according to the following requirements:

- (1) The studio should be kept clean and dry;
- (2) The balance should be placed on a stable and fixed workbench (it is recommended to be placed on a marble platform);
- (3) The workbench should be far away from doors and windows, so as to reduce the influence of airflow caused by opening windows and doors;
- (4) The workbench should be set up where there is little vibration interference. The surroundings of the room are less affected by vibration, and the ideal position of the workbench should be placed;
- (5) The balance should be placed in a place that is easy to cause temperature changes, such as avoiding direct sunlight and away from heaters;
- (6) Please avoid connecting with large machines or devices with interference, and avoid the interference of other devices;
- (7) The dry environment is prone to static electricity, so corresponding measures can be taken to avoid the influence of static electricity on weighing.
- (8) Keep the balance away from objects and equipment with magnets or capable of generating magnetic fields;
- (9) The balance shall not be used in areas with explosive danger;
- (10) Do not use the balance for a long time in a high humidity or high dust environment;
- (11) When the balance is transferred from a colder environment to another warmer environment, the moisture in the air will be on the balance.

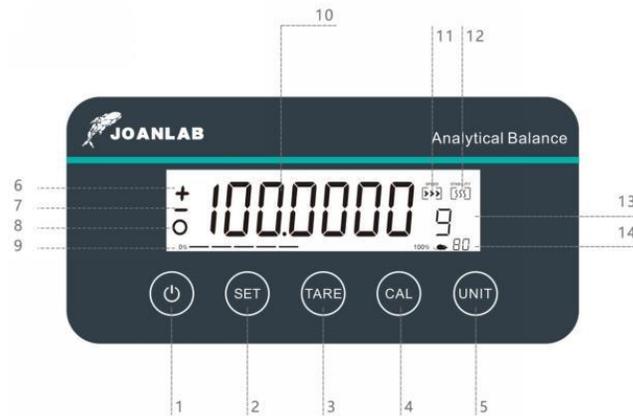
The internal condensation of the weighing system affects the accuracy and reliability of weighing. In order to eliminate the influence of moisture condensation, the balance can be left unplugged at room temperature for 2 hours before use.

1.3 Installation

Put the weighing pan on first, then plug the power adapter plug into the balance, then plug the power supply (input voltage 220V) and wait for it to turn on. Please place the weighing pan correctly, otherwise a prompt will appear that the weighing cannot be performed.

1.4. Buttons and display

The display and keyboard are like icons.



① POWER

② SET

③ TARE(→0/T←), CONFRIM

④ CAL

⑤ UNIT

⑥ +

⑦ -

⑧ Stability indicator

⑨ Range progress bar

⑩ Weighing

⑪ Speed

⑫ Stability

⑬ UNIT

⑭ Animal weighing

II. OPERATION

Before using the balance, the balance should be placed horizontally. Use the adjustment foot screw at the bottom of the balance to adjust the level, so that the bubble in the leveler is adjusted to the center of the circle, and then quickly press the POWER button to turn on the display. To ensure accurate weighing of the balance, please ensure that the balance is fully warmed up (the recommended warm-up time is one hour).

2.1 CALIBRATION

2.1.01 CAL WEIGHT(0IMLF₂)

MODEL	CAL.WEIGHT
BAS-1004	100g
BAS-1204	100g
BAS-2004	200g
BAS-2204	200g

2.1.02 CAL.STEP

For BAS series balances, please warm up for 1 hour and wait until the balance is stable before calibrating.

Take BAS-2004 as an example, weighing no-load,

- 1) Press →0← to tare first, the balance will display 0.0000g,
- 2) Then press the CAL button, the display shows CAL-200 flashing,
- 3) At this time, put a "200g" calibration weight on the weighing pan, and after a few seconds, it will display "200.0000g" calibration is complete.

Can be weighed.

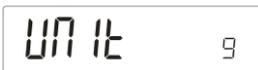
2.2.FUNCTION SETTING

2.2.01 UNIT CONVERSION

1. Press "SET" to choose;



2. Press "O/T" to enter:



3. Press "UNIT" choose what you need, press "O/T" confirm the unit.

g;CT;OZ;mg

2.2.02 SPEED SETTING

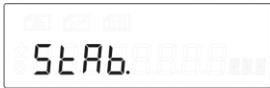
1. Press "SET" until it shows "SPEED"



2. Press “UNIT” , [] highest speed, decreasing in order, [] lowest speed, press “O/T” to confirm.

2.2.03 SENSITIVITY SETTING

1. Press “SET” until it shows “STAB”, press “O/T” enter STAB setting.



2. Press “UNIT” to choose sensitivity, [] Poorest Sensitivity, [] High Sensitivity, press “O/T” to confirm.

2.2.04 COUNTING

There are counting functions in the balance, and you can use this for count the quantity. And please keep the products have the same weight, and the minimum weight must be $\geq 0.5\text{mg}$.

The details operation as blow :

1. Press “SET” to enter menu, then press “SET” unit it shows “COU”;



2. Press “O/T” to enter, it shows “ COU 5pcs”;



3. Press “UNIT” to choose sample quantity, put matched quantity, press “O/T” ,it shows :



4. When “COU’ disappearing, showing digital, then you can operate



5. After testing, press “SET” to choose “ weight, press “O/T” back to weighing.



2.2.05 FACTORY SETTINGS

1. Press “SET” until it shows “DEFAULT”



2. Press **"O/T"** to confirm.

2.2.06 PERCENTAGE FUNCTION

1. Press **"SET"** enter menu, then press **"SET"** until it shows "PCT";

A rectangular LCD display showing the text "PCT" in a digital font.

2. Press **"O/T"** enter percentage function, it shows " PCT 100";

A rectangular LCD display showing the text "PCT 100 PCT" in a digital font.

3. Put 100% sample, press **"O/T"** enter percentage weighing.

2.2.07 PEAK HOLD

The steps are as below:

1. Press **"SET"** enter menu, then press **"SET"** until it shows "PEAK";

A rectangular LCD display showing the text "PEAK" in a digital font.

2. Press **"O/T"** enter peak hold function, it shows " ON/OFF", press **"UNIT"** to choose, press **"O/T"** to confirm ON/OFF;

2.2.08 BAUD RATE CHOOSING

The steps are as below:

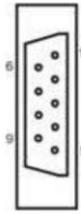
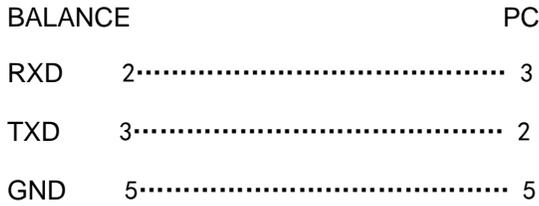
1. Press **"SET"** to enter menu, then press **"SET"** until it shows "BAUD";

A rectangular LCD display showing the text "BAUD" in a digital font.

2. Press **"O/T"** to enter baud rate choosing, it shows " 1200", press **"UNIT"** to choose what you need, press **"O/T"** to confirm ON/OFF.

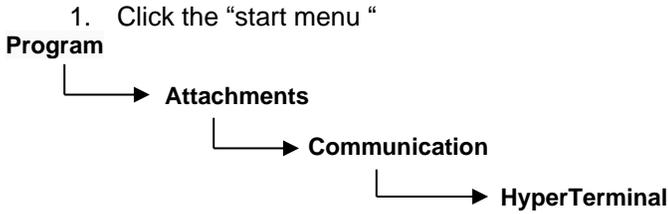
III.DATA OUTPUT

3.1 SERIAL PORT CONNECTION



Pin2 - RxD
Pin3 - TxD
Pin5 - GND

3.2 The steps of connecting to computers:



1. Click the "start menu "
 2. Enter a name: ICON SELECTION, Click OK
 3. Ignore the previous column ,Select "connection with a (N) : com 1" ,Click OK:
 - (1) Baud rate :1200
 - (2) Data bits :8
 - (3) Parity: No
 - (4) Stop bit :1
 - (5) Data flow control : hardware
- Click OK, display the current weighing value

3.3 Balance data output mode setting:

The output mode of the balance is continuous.

3.4 The output sequence of one frame data of the balance is as follows:

1	Frame header('E')	Fixed
2	Space (0X20)	Fixed
3	stable state	* (unstable),Space stable)
4	Symbol	+, -, Space
5-13	Weighing data	Decimal point included, Meaningless front 0,print space
14	Space	Fixed
15-17	Weighing unit	
18	0x0d	Fixed
19	0x0d	Fixed

IV. FAULT JUDGMENT

FAULT	REASON	EXCLUDE
No display	Not connected to the power supply; Fuse is broken; Power transformer damage;	Plug in the power line; Replace the fuse; Replacement of power transformer; Contact factory
Weighing unstable	1. Bad working environment; 2. The windproof door is not closed properly; 3. There are foreign objects or scratches between the weighing pan and the work surface; 4. The power supply is unstable and exceeds the allowable value; 5. The weighing object is unstable; (Such as absorbing moisture or evaporating) Plastic particles or powders are electrostatically charged 6. Static electricity generated by dry weather	Improve the working environment and avoid the interference of vibration and airflow; Close the windproof door; Take out the foreign body, turn the weighing pan to prevent scratching; External access 9V DC power adapter; Operate with static eliminator or wristband with static electricity
The displayed value does not match the actual weight	The balance is not calibrated; Not cleared before weighing; Did not adjust the level;	Calibrate the balance; Press →0← to clear; Use level feet to adjust the level.
Err.	CAL ERROR	Refer to the manual to re-operate
Err.1	COUNTING ERROR	
Err.2	PUT PAN WRONGLY	
Err.3	OVERLOAD	

V. MAINTENANCE

The BAS series multifunctional electronic balance is a precision mechatronics intelligent measuring instrument, so it must be treated as seriously and carefully maintained as other precision instruments.

1. Do not use sharp objects (such as pencils, ball-point pens) to press keys, only use your fingers to press keys;
2. Be careful not to let objects fall from a high place on the weighing pan, so as not to damage the weighing mechanism;
3. Do not expose the balance to high humidity or dusty environment for a long time;
4. After the balance is used up, it is best to cover it with a cover to prevent dust intrusion;
5. When weighing powder and fine particles, please use it with the container to avoid dust and particles falling into the load cell under the weighing pan;
6. Please wear gloves when calibrating with weights, and do not take the weights directly with your hands;
7. Keep the balance clean and dry.

Matters needing attention when cleaning:

- Before cleaning, unplug the power supply
- Do not use corrosive cleaning agents (such as solvents). Use a lint-free soft cloth dipped in water and then some neutral detergent (soap) for cleaning.
- When cleaning, be careful not to let water drop into the balance
- After cleaning, wipe the balance carefully with a soft, dry, lint-free cloth

PACKING LIST

NO.	ITEM	NUMBER
1	BALANCE	1
2	PAN	1
3	ADAPTER	1
4	MANUAL	1
5	CERTIFICATE OF CONFORMITY	1
6	CAL.WEIGHT	1
7	PACKAGE	1

Note: After unpacking, please keep the balance packaging properly for later maintenance



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